## ABSTRACT OF THE DISCLOSURE

At an outlet portion of an injection hole (8) of a fuel injection valve (1), through removal of a part (A1, 7B) of a wall forming the injection hole (8), a restriction to a spray flow is released, thereby, a deflection spray is formed in which the spray is rich at the side of restriction released and is learn at the side of restricted, accordingly, ignition property of an internal combustion engine is improved, and an optimum spray is realized which reduces exhaust amount of unburnt gas components.